

TECHNICAL DATA

STYREN FREE AND LOW STYREN POLYESTER FILLER

TECHNICAL DATA	STYREN FREE			LOW STYREN	
	POLYESTER UNIVERSAL FILLER	POLYESTER LIGHT FILLER	POLYESTER FIBREGLASS FILLER	POLYESTER UNIVERSAL FILLER	POLYESTER FIBREGLASS FILLER
Density	1,94 (± 0,03) kg/l	1,30 (± 0,03) kg/l	1,82 (± 0,03) kg/l	1,94 (± 0,03) kg/l	1,87 (± 0,03) kg/l
VOC for the mixture	52 [g/l]	70 [g/l]	95 [g/l]	95 [g/l]	80 [g/l]
Mixing ratio by weight	100 : 2	100 : 2÷3	100 : 2	100 : 2	100 : 2
Pot life at °20C	4÷6 minutes	4÷7 minutes	4÷7 minutes	4÷6 minutes	4÷7 minutes
Hardening time at °20C	20÷30 minutes	30÷40 minutes	20÷30 minutes	18÷28 minutes	20÷30 minutes
Sanding					
Coarse sanding (dry)	P80÷P120				
Finish sanding (dry)	P120÷P320				
Shelf life from the date of production					
Filler	12 months				
Hardening agent	18 months				